



INTERPLAN 100 IMC

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| DESCRIPTION | Waterborne one component acrylic in-mould coating for application on a wide variety of substrates. | |
| APPLICATION | By roller, brush or spray Pneumatic equipment with nozzle orifice 1.6-2.0 mm. Airless with a nozzle orifice 0.279 mm (0.011 inch). Dilution: max. 5% water. Spray viscosity (20°C) -40 sec DIN Cup 4 -20 sec ZAHN Cup 3 -27 sec ISO Cup 6 Apply in the mould at DFT=70 microns and let dry for 20-30 minutes depending on ambient conditions. | |
| OPTIMAL WORKING CONDITIONS | Temperature | 15-35°C (60-95°F) |
| | Relative humidity | 10-80% |
| CLEANING EQUIPMENT | Clean equipment immediately after use with water. | |
| PRECAUTIONS | Use masks and respiratory devices. See SDS for further detailed information. | |
| COLOURS | On request. | |
| DENSITY | 1.46-1.49 kg/L | 12.2-12.5 lb. /gal |
| VOC (ASTM D3960) | 130-140 g/L paint less water | 1.09-1.17 lb. /gal less water |
| SOLIDS CONTENT (ASTM D5201) | 64% by weight 46% by volume | |

**THEORETICAL
SPREADING RATE**

9.2 m²/L @ 50 microns
6.2 m²/kg @ 50 microns

PACKAGING

1 kg
5 kg
1 Gallon

STORAGE STABILITY

In closed containers and at T = 5-25°C (41-77°F): 1 year

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